

Flashing Information

Springwater Mfg. operates fully operational breaks and shears at our manufacturing location.

We can produce almost any kind of flashing your project requires in 10' lengths.

Use the following flashing pages to find out which of our standard flashings you need, or if the flashing you need isn't listed then simply provide us your drawing and measurements and we'll take care of the rest.

Standard and Custom flashing is available in any of our stock colors in 29 and 26 gauge material.

Heavier gauges may be available upon request.

ALL STANDARD FLASHING is bent to work on a 4/12 pitch unless otherwise requested.

STANDARD FLASHING SERIES

3/8" Series

Low Rib Panel
Mesa Panel

3/4" Series

9-36 Panel
Diamond Rib Panel
Diamond Rib Reverse

7/8" Series

7/8" Corrugated Panel

1-1/2" Series

12-36 Panel
12-36 Reverse Panel

COMMON STANDARD FLASHING USES

Ridge Roll/Cap - Used to close off peaks of roof

Gable - Used horizontally where length side of roof panel meets wall panel below

Eave - Used to hide rafter end where roof slightly overhangs top of wall

Drip - Used to seal above window or door and bottom of panel above

Base - Used as a starter strip for panels at bottom of building

J Trim - Used as a cap for panel edges, typically around windows and doors

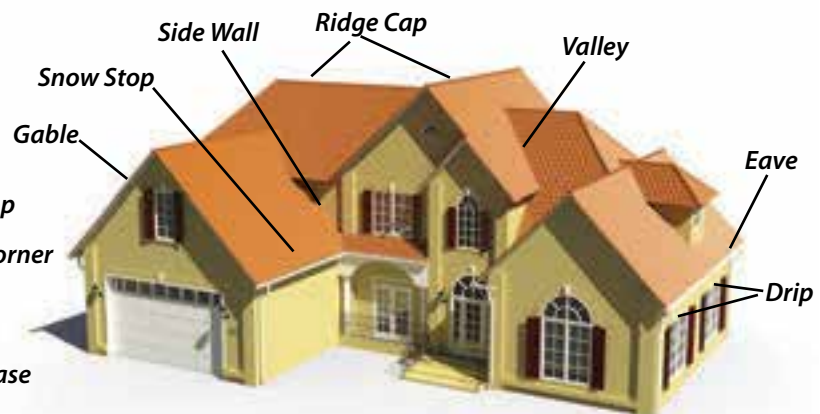
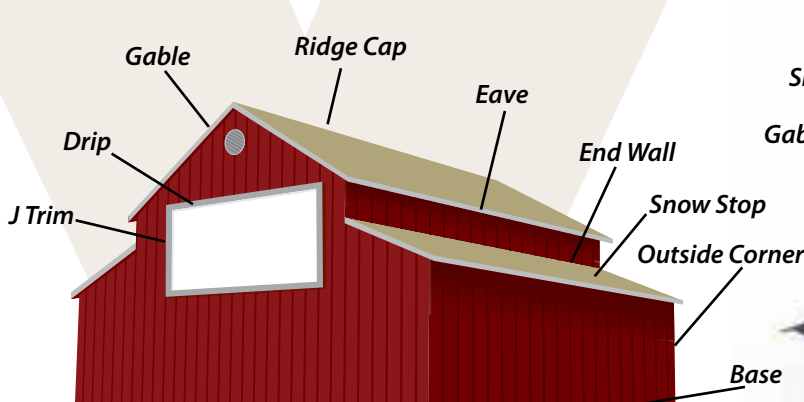
Outside Corner - Used vertically on outside corner of building

Inside Corner - Used vertically on inside corner of building

Valley - Prevents leaks where two roof slopes ceate a valley

Side/End Wall - Used to prevent leaks between upper side walls and roof sheets

Snow Stop - Prevents snow buildup from sliding off roof, typically above windows and doorways



SPRINGWATER MFG.

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Custom Flashing

Springwater Mfg. is outfitted with breaks and shears capable of bending and cutting up to 18 gauge material in 10' lengths. Whether your looking for a single piece or large quantities of custom bent flashing we can help. Our breaks are fully programmable so we can save your dimensions and custom trim requirements under your name or your company name for the next time you need to order.

Simply provide us with a drawing and the dimensions of your custom flashing requirements and we'll do the rest.

For repeat orders, ask any of our locations for a custom flashing form. Simply fill in your drawing and dimensions and we'll program your flashing requirements into our machines for any future orders.

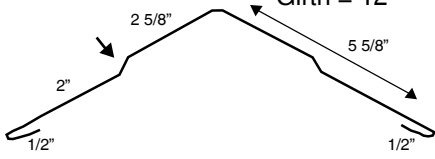
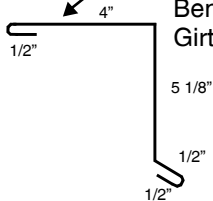
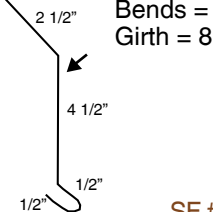
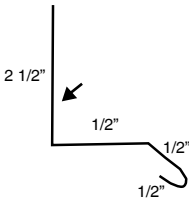
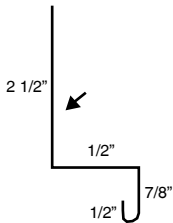
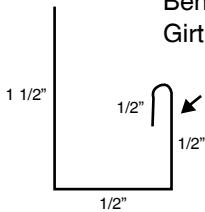
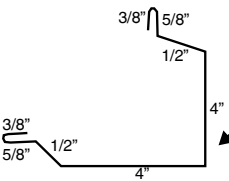
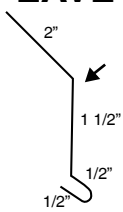
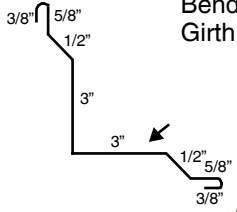
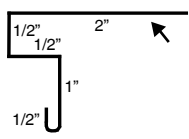
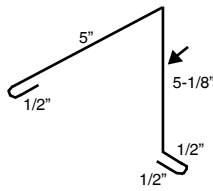
FLASHING DRAWING	Qty	Ga.	Dimensions		
			A	B	C
Colour					



Low Rib & Mesa Standard Flashing

The following flashing are designed as a guideline for use with our Low Rib & Mesa profiles (Rib heights of 3/8" and lower). Flashing are produced in 10' long sections, in any of our stock colours or gauges.

STANDARD FLASHING: Low Rib & Mesa (3/8" and lower Rib Height)

<p>RIDGE ROLL Bends = 9 Girth = 12</p>  <p>SF #01</p>	<p>GABLE Bends = 6 Girth = 10.625</p>  <p>SF #28</p>	<p>LARGE EAVE Bends = 4 Girth = 8</p>  <p>SF #03</p>
<p>DRIP Bends = 4 Girth = 4</p>  <p>SF #29</p>	<p>BASE Bends = 4 Girth = 4.375</p>  <p>SF #30</p>	<p>LOW RIB J-TRIM Bends = 4 Girth = 3</p>  <p>SF #19</p>
<p>OUTSIDE CORNER Bends = 9 Girth = 11</p>  <p>SF #31</p>	<p>RESIDENTIAL SMALL EAVE Bends = 4 Girth = 4.5</p>  <p>SF #17</p>	<p>INSIDE CORNER Bends = 9 Girth = 9</p>  <p>SF #32</p>
<p>CEILING TO WALL Bends = 5 Girth = 4.5</p>  <p>SF #33</p>	<p>SINGLE SLOPE CAP Bends = 6 Girth = 11.625</p>  <p>SF #27</p>	

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9-36 & Diamond Rib Standard Flashing

The following flashing are designed as a guideline for use with our 9-36 & Diamond Rib profiles (Rib Heights of 3/4"). Flashing are produced in 10' long sections, in any of our stock colours or gauges.

STANDARD FLASHINGS: 9-36 & Diamond Rib (3/4" Rib Height)

<p>RIDGE ROLL</p> <p>Bends = 9 Girth = 12</p> <p>SF #01</p>	<p>GABLE</p> <p>Bends = 8 Girth = 12.5</p> <p>SF #02</p>	<p>LARGE EAVE</p> <p>Bends = 4 Girth = 8</p> <p>SF #03</p>
<p>DRIP</p> <p>Bends = 4 Girth = 4.5</p> <p>SF #06</p>	<p>BASE</p> <p>Bends = 4 Girth = 4.875</p> <p>SF #07</p>	<p>J-TRIM</p> <p>Bends = 4 Girth = 4.75</p> <p>SF #08</p>
<p>OUTSIDE CORNER</p> <p>Bends = 9 Girth = 12</p> <p>SF #10</p>	<p>RESIDENTIAL SMALL EAVE</p> <p>Bends = 4 Girth = 4.5</p> <p>SF #17</p>	<p>INSIDE CORNER</p> <p>Bends = 9 Girth = 10</p> <p>SF #9</p>
<p>CEILING TO WALL</p> <p>Bends = 5 Girth = 5.25</p> <p>SF #25</p>	<p>SINGLE SLOPE CAP</p> <p>Bends = 6 Girth = 11.625</p> <p>SF #27</p>	<p>SIDE WALL</p> <p>Bends = 5 Girth = 9.875</p> <p>SF #5</p>

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7/8" Corrugated Standard Flashing

The following flashing are designed as a guideline for use with our 7/8" Corrugated profiles (Rib Heights of 7/8").
Flashing are produced in 10' long sections, in any of our stock colours or gauges.

STANDARD FLASHINGS: 7/8" Corrugated (7/8" Rib Height)

<p>RIDGE ROLL Bends = 9 Girth = 12</p> <p>SF #01</p>	<p>GABLE Bends = 6 Girth = 10.625</p> <p>SF #28</p>	<p>LARGE EAVE Bends = 4 Girth = 8</p> <p>SF #03</p>
<p>DRIP Bends = 4 Girth = 4.5</p> <p>SF #06</p>	<p>BASE Bends = 4 Girth = 4.875</p> <p>SF #07</p>	<p>J-TRIM Bends = 4 Girth = 5</p> <p>SF #37</p>
<p>COMMERCIAL OUTSIDE CORNER Bends = 5 Girth = 9</p> <p>SF #23</p>	<p>RESIDENTIAL SMALL EAVE Bends = 4 Girth = 4.5</p> <p>SF #17</p>	<p>INSIDE CORNER Bends = 5 Girth = 9</p> <p>SF #36</p>
<p>SINGLE SLOPE CAP Bends = 6 Girth = 11.625</p> <p>SF #27</p>		

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12-36 Standard Flashing

The following flashing are designed as a guideline for use with our 12-36 profile (Rib Heights of 1-1/2").
Flashing are produced in 10' long sections, in any of our stock colours or gauges.

STANDARD FLASHINGS: 12-36 (1-1/2" Rib Height)

<p>RIDGE ROLL</p> <p>Bends = 9 Girth = 12</p> <p>SF #01</p>	<p>GABLE</p> <p>Bends = 8 Girth = 13.75</p> <p>SF #34</p>	<p>LARGE EAVE</p> <p>Bends = 4 Girth = 8</p> <p>SF #03</p>
<p>DRIP</p> <p>Bends = 4 Girth = 5.25</p> <p>SF #24</p>	<p>BASE</p> <p>Bends = 4 Girth = 7.25</p> <p>SF #22</p>	<p>J-TRIM</p> <p>Bends = 4 Girth = 6.625</p> <p>SF #21</p>
<p>OUTSIDE CORNER</p> <p>Bends = 9 Girth = 16.25</p> <p>SF #35</p>	<p>RESIDENTIAL SMALL EAVE</p> <p>Bends = 4 Girth = 4.5</p> <p>SF #17</p>	<p>INSIDE CORNER</p> <p>Bends = 9 Girth = 14.25</p> <p>SF #38</p>
<p>COMMERCIAL OUTSIDE CORNER</p> <p>Bends = 5 Girth = 9</p> <p>SF #23</p>	<p>SINGLE SLOPE CAP</p> <p>Bends = 6 Girth = 11.625</p> <p>SF #27</p>	

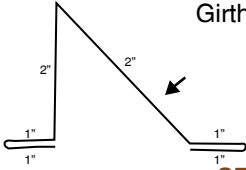
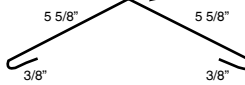
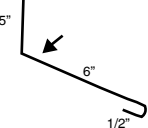


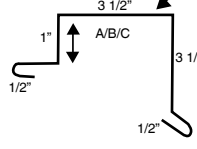
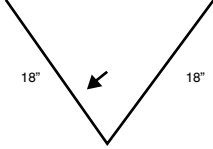
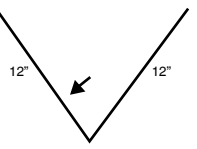
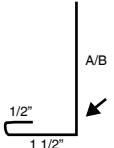
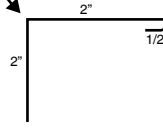
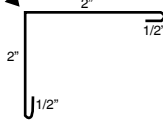
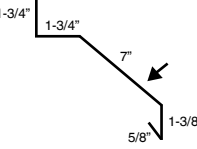
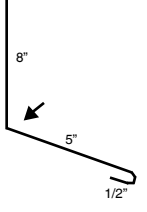
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Universal Standard Flashing

The following trim are designed as a guideline for use with all of our profiles. Some dimensions may need to be changed.

Trim are produced in 10' long sections, in any of our stock colours or gauges.

STANDARD TRIMS: Universal

<p>SNOW STOP Bends = 7 Girth = 9</p>  <p>SF #26</p>	<p>RESIDENTIAL RIDGE CAP Bends = 5 Girth = 12</p>  <p>SF #16</p>	<p>END WALL Bends = 3 Girth = 11.5</p>  <p>SF #04</p>
<p>36" W-STYLE VALLEY Bends = 7 Girth = 36</p>  <p>SF #14</p>	<p>24" W-STYLE Bends = 9 Girth = 24</p>  <p>SF #13</p>	<p>STANDING SEAM GABLE Bends = 8 Girth = TBD</p>  <p>18 A = 1 1/8" 18 B = 1 5/8" 18 C = 2 1/8"</p> <p>SF #18</p>
<p>36" VALLEY Bends = 1 Girth = 36</p>  <p>SF #15B</p>	<p>24" VALLEY Bends = 1 Girth = 24</p>  <p>SF #15A</p>	<p>FASCIA TRIM Bends = 3 Girth = TBD</p>  <p>20 A = 5 5/8" 20 B = 7 5/8"</p> <p>SF #20</p>
<p>L-TRIM w/ONE HEM Bends = 3 Girth = 4.5</p>  <p>SF #11</p>	<p>L-TRIM w/ TWO HEMS Bends = 5 Girth = 5</p>  <p>SF #12</p>	<p>CANNONBALL TRACK COVER Bends = 4 Girth = 12.5</p>  <p>SF #40</p>
	<p>TRANSITION Bends = 3 Girth = 13.5</p>  <p>SF #39</p>	

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